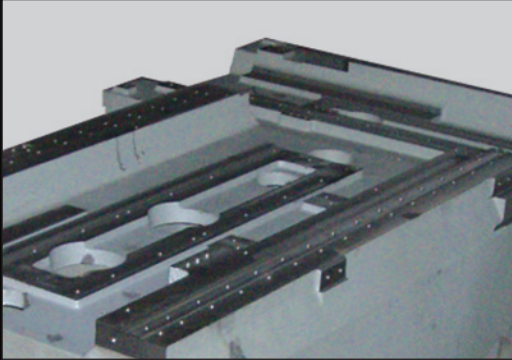


MACHINING



PRIMARY PROCESS

- VERTICAL & HORIZONTAL MACHINE CENTRES
- CNC MILLING & TURNING
- BAR FEED AUTO'S
- MANUAL MACHINES

SECONDARY PROCESSES

- GRINDING
- HEAT TREATMENT
- HARDENING
- PLATING & SURFACE FINISHING



MATERIALS

- CAST ALLOYED IRONS
- STAINLESS STEEL
- BRASS
- CARBON STEEL
- ALLOY STEELS
- BRONZE



Often for many products primary metal forming processes will not yield the dimensional accuracy or surface finish requirements necessary. In these circumstances it is common practice for finishing operations to be undertaken i.e. machining by power driven tools: milling machines, lathes, shaping machines, gear cutting machines are the traditional types of machine tools employed. In some cases more modern techniques such as EDM and laser cutting may be employed. Our machine shops offer all these machining possibilities.